

Work Order ID 117315

June-16-14 10:54:01 AM

117315

Page 1

Item ID: D4804-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Strut
 Start Date: 6/16/14 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 6/16/14 Req'd Qty: 2.00 ***2*** Customer:
 Reference: PART MARKING *Rework*

Approvals: Process Plan: *W* Date: *140616* Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| D4804 | REV A |

105 0.00

105
 Purchasing Memo 0.00
 Purchasing PULL FROM STK: *HA*
 2 X D4804-1 B116866
 SEND TO P & L PRINTING FOR PART MARKING
 PO *24622*

CD 14/06/17

115 Receive & Inspect for Damage & Mat'l Certs 0.00

115
 Packaging Memo 0.00
 Packaging

B 14/6/14 *E*

125 QC6- Inspect dimensions to drawing 0.00

125
 QC Memo 0.00
 Quality Control

DAS
27
9-89
14/6/20

2

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 Required Date: 6/16/14 Req'd Qty: 2.00 *2* Customer:
 Reference: PART MARKING

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 160 | Identify as per dwg & Stock Location: <u>2121</u> | 0.00 | | | | | | | |
| *160* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |
| 170 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *170* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

14/6/20 (2)

14/6/23 (2)

14-6-20

Picklist Print

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Page 1

Work Order ID: 117315

117315

Parent Item: D4804-1

D4804-1

Parent Item Name: Strut

Start Date: 6/16/14

Required Date: 6/16/14

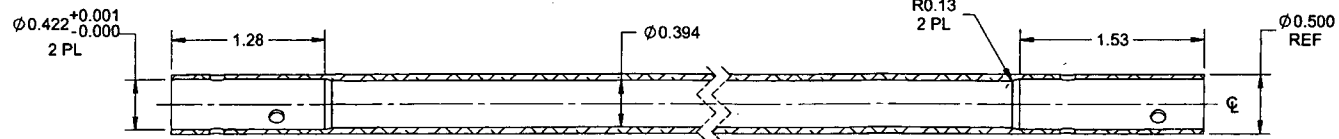
Start Qty: 2.00

Required Qty: 2.00

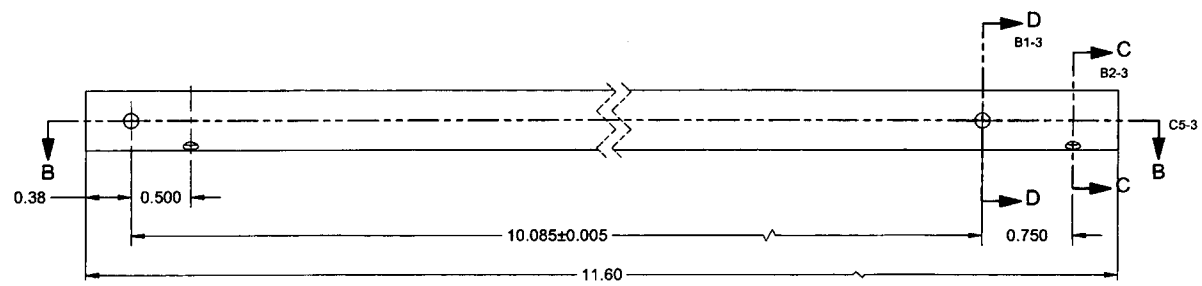
Comments: IPP REV:A NEW ISSUE 14-01-16 JLM VERIFIED BY:DD

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D4804-1 Strut | | Manufactured | No | | | | Each | 0.0000 | | 2 | | | |
| *D4804-1* | | | | | | | | | ** | | | | |

116866

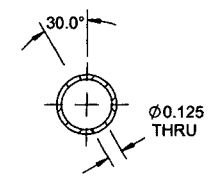


SECTION B-B B3-3

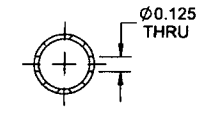


D4804-1 STRUT

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 117315 MJS
14-06-16



SECTION C-C C3-3
2 PL



SECTION D-D C4-3
2 PL

- NOTES:**
- 1) MATERIAL: 17-4 PH/S17400/TYPE 630 SS ROUND BAR, H900 CONDITION
PER AMS 5643/ASTM A564
DART SPEC M17-4-R
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.23 lbs
 - 8) LIQUID PENETRANT INSPECT PER QSI 038 6.1.1 (ASTM E1417 LEVEL 2)

| | | | | |
|----------|------------|----------|--|--------------|
| APPROVED | DESIGN | RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| | DRAWN | RF | | |
| | CHECKED | DC | DRAWING NO. | REV. A |
| | MFG. APPR. | JLM | D4804 | SHEET 3 OF 3 |
| | APPROVED | HS | TITLE | SCALE |
| | DE APPR. | DS | BIPOD ASSEMBLY, AFT | NTS |
| | DATE | 13.12.18 | <small>COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> | |



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PACKING SLIP

SOLD TO

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

SHIPPED TO

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

P.O NUMBER PO24622

| ITEM DESCRIPTION | QUANTITY | COMMENTS |
|----------------------------|----------|----------------------------------|
| D4880-042 LEG ASSEMBLY | 1 | ALL ITEMS HAVE BEEN LASER MARKED |
| D4881-041 LEG ASSEMBLY | 1 | |
| D4881-042 LEG ASSEMBLY | 1 | |
| D4882-041 LEG ASSEMBLY | 2 | |
| D4880-041 LEG ASSEMBLY | 1 | |
| D4803-1 STRUT | 1 | |
| D4871-3 END FITTING EYE | 11 | |
| D4866-2 STRUT | 2 | |
| D4882-1 STRUT | 3 | |
| D4866-1 STRUT | 2 | |
| D4928-1 STRUT | 4 | |
| D4807-041 SUPPORT ASSEMBLY | 2 | |
| D4878-1 STRUT | 1 | |
| D4867-1 STRUT | 4 | |
| D4868-1 STRUT | 4 | |
| D4884-1 END FITTING EYE | 8 | |
| D4884-3 END FITTING EYE | 5 | |
| D4801-1 STRUT | 1 | |
| D4804-1 STRUT | 2 | |
| D4806-1 CLEVIS | 2 | |
| D4806-3 STUD | 8 | |
| D4879-1 STRUT | 2 | |